Autodie Stamping Equipment List

AUTODIE

Press Information

#	Press Name	Max Press Tonnage	Press Type	Cushion Type	Air Cush. Travel inch	Max Air Tons	Digital Monitor	Outer Tons	Outer Ram F/B	Outer Ram L/R	Outer S/H Min	Outer S/H Max	Inner Tons	Inner Ram F/B Eng ish	Inner Ram F/B Metric	Inner Ram L/R English	Inner Ram L/R Metric	Inner S/H Min Metric	Inner S/H Max English	Inner S/H Min Metric	Inner Max L/R	Strokes per min Inner	Strokes Inch Inner	Strokes Inch Outer	RAM Speed (In/Min) Inner	RAM Speed (In/Min) Outer	Var	Ram Speed (In/Sec) Inner	Ram Speed (In/Sec) Outer
20	Danly	1,250	Toggle	Air	25	500	x	700	110	180	49	73	1,250	92	2336.8	156	3962.4	1549.4	85	2159	184	8	42	33	1008			16.8	
21	Clearing	2 000	Mechanical	Air	12	400	portable						2 000	120	3048	172	3468.8	1168.4	61.63	1565.4	173.50	6	40		480			8	
22	Danly	1,000	Mechanical	Air	10	187	x						1,000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960			16	
23	Danly	1,000	Mechanical	Air	10	187	x						1,000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960			16	
24	Danly	1 000	Mechanical	Air	10	187	x						1 000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960			16	
25	Danly	1 000	Mechanical	Air	10	187	x						1 000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960			16	
26N	Clearing Transfer	4,000	Mechanical				x						4,000	130	3302	228	5791.2	66.38	76	1930.4	240	9 to 18	36		648 to 1296		x	10.8 to 21.6	
26S	Clearing Transfer	2,000	Mechanical				portable						2,000	130	3302	228	5791.2	66.38	76	1930.4	240	9 to 18	36		648 to 1296		x	10.8 to 21.6	