

Autodie Press Equipment List

Press Information																												
#	Press Name	Max Press Tonnage	Press Type	Cushion Type	Air Cush. Travel Inch	Max Air Tons	Digital Monitor	Outer				Inner				Strokes			RAM Speed (In/Min)		RAM Speed (In/Sec)							
								Tons	Ram F/B	Ram L/R	S/H Min	S/H Max	Tons	Ram F/B English	Ram F/B Metric	Ram L/R English	Ram L/R Metric	S/H Min	S/H Max English	S/H Min Metric	Max L/R	per min	Inch Inner	Inch Outer	Var	Inch Inner	Inch Outer	
1	British Clearing	900	Toggle	Air	21	137	x	800	100	156.50	55.75	67.25	900	75	1905	138	3505.2	1619.25	75.75	1924.05	149	5	42	31	420		7	
2	Clearing	3,000	Mechanical	Air	16	900	portable						3,000	150	3810	213	5410.2	914.4	66	1676.4	214	3 or 6	40		480	x	8	
5	Autodie, LLC	500	Hydraulic				-						500	100	2540	200	5080	1320.8	111	2819.4	201		59					
6	Autodie, LLC	500	Hydraulic				-						500	100	2540	200	5080	1320.8	111	2819.4	201		59					
7	Clearing	1,600	Toggle	Air	10	250	x	900	110	204	77	101	1,600	84	2133.6	180	4572	2209.8	111	2819.4	207	10	37	26	720	543	12	9
8	Danly	1,000	Mechanical	Air	8	211	portable						1,000	102	2590.8	180	4572	1066.8	72	18288.8	183.50	15	33		990		16.5	
9	Danly	1,000	Mechanical	Air	8	211	portable						1,000	102	2590.8	180	4572	1066.8	72	18288.8	183.50	15	33		990		16.5	
13	Williams & White	1,000	Hydraulic				-						1,000	100	2540	200	5080	1371.6	88	2235.2	212		60					
14	Danly	2,500	Mechanical	Air	11	490	x						2,500	96	2438.4	180	4572					16	30		960		16	
15	Danly	1,000	Mechanical		10	187	portable						1,000	96	2438.4	180	4572	1066.8	66	1676.4	184.50	16	30		960		16	
16	Danly	1,000	Mechanical		10	187	portable						1,000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960		16	
17	Danly	1,000	Mechanical		10	187	x						1,000	96	2438.4	180	4572	98.55	67.25	1708.15	184.50	16	30		960		16	
18	Danly	1,000	Mechanical		10	187	x						1,000	96	2438.4	180	4572	1098.55	67.25	1708.15	184.50	16	30		960		16	
28	Danly	1,120	Mechanical	Air	10	189	portable						1,120	102	2590.8	180	4572	1016	64	1625.6	184	12	24		576		9.6	
29	Wilkins & Mitchell	1,120	Mechanical				portable						1,120	96	2133.6	180	4572	1473.2	64	1625.6	182	12	24		576		9.6	
30	Wilkins & Mitchell	1,120	Mechanical	Air	10	165	portable						1,120	96	2133.6	180	4572	1473.2	64	1625.6	182	12	24		576		9.6	
31	Wilkins & Mitchell	1,000	Mechanical	Air	10	165	portable						1,000	96	2133.6	180	4572	1473.2	64	1625.6	182	12	24		576		9.6	
32	Wilkins & Mitchell	1,120	Mechanical	Air	10	169	portable						1,120	96	2133.6	180	4572	1016	64	1625.6	184	12	24		576		9.6	
33	Wilkins & Mitchell	800	Mechanical	Air	12.25	135	portable						800	102	2590.8	156	3962.4	1016	60	1524	158.50	12	28		672		11.2	
34	Clearing	750	Mechanical	Air	16	125	portable						750	110	2790	150	3810	1244.6	69	1752.6	152	10	32		640		10.66	
35	Clearing	750	Mechanical	Air	18	132	portable						750	110	2790	150	3810	1282.70	68.25	68.25	152	10	32		640		10.66	
36	Wilkins & Mitchell	1,344	Mechanical	Hydraulic	12	400	portable						1,344	102	2590.8	180	4572	1016	64	1625.6	181.50	12	24		576		9.6	
37	Wilkins & Mitchell	1,344	Mechanical	Hydraulic	12	400	x						1,344	102	2590.8	180	4572	1016	64	1625.6	181.50	12	24		576		9.6	

Press Name	Qty
British Clearing	1
Clearing	5
Autodie, LLC	2
Danly	10
Williams & White	1
Clearing Transfer	2
Wilkins & Mitchell	7
	28

Press Type	Qty
Mechanical	22
Toggle	3
Hydraulic	3
	28

Cushion Type	Qty
Air	16
Hydraulic	2
n.a.	10
	28



Clearing Transfer Press - Provides ability to layout complete sets of the transfer dies under one ram for production emulation