

Autodie Equipment List



Machining Information																															
#	Machine Name	Orig. Owner	Control System	Rebuild Date	Retrofit Date	Spindle Config.	Machine Config.	Table Size				Distance from Spindle to Top		Axis Travel				Table Capacity		5-Axis Capability	Main Spindle		Any Spindle Attachm.	Max. cut IPM XYZ	Feed rate mm/min XYZ	Axis pos. accuracy XYZ	Positioning Repeatability				
								L	Inch	W	L	mm	W	inch	mm	X	Y	Inch	Z		W	X						Y	mm	Z	W
Large Machining Centers																															
1	Okuma	Yes	Okuma	New 2012	New 2012	V	Bridge	248	98	6300	2500	69	1750	256	145	31	51	6500	3700	800	1300	20	18.14	Yes	6000	40	5 ASU	600	15000	0.0006"	0.0002"
2	Okuma	Yes	Okuma	New 2012	New 2012	V	Bridge	248	98	6300	2500	69	1750	256	145	31	51	6500	3700	800	1300	20	18.14	Yes	6000	40	5 ASU	600	15000	0.0006"	0.0002"
3	Okuma	Yes	Okuma	New 2012	New 2012	V	Bridge	248	98	6300	2500	69	1750	256	145	31	51	6500	3700	800	1300	20	18.14	Yes	6000	40	5 ASU	600	15000	0.0006"	0.0002"
4	Okuma	Yes	Okuma	New 2012	New 2012	V	Bridge	200	100	5000	2500	65	1650	205	118	25	39	5200	3000	650	1000	10	9.07	Yes	6000	35	2 ASU	400	10000	0.0008"	0.0002"
5	Okuma	Yes	Okuma	New 2013	New 2013	V	Bridge	200	100	5000	2500	65	1650	205	118	25	39	5200	3000	650	1000	10	9.07	Yes	6000	35	3 ASU	400	10000	0.0008"	0.0002"
6	Okuma	Yes	Okuma	New 2013	New 2013	V	Bridge	120	60	3000	1500	53	1350	126	98	25	27	3200	2500	650	700	5	4.5	Yes	6000	35	2 ASU	400	10000	0.0006"	0.0002"
7	Okuma	Yes	Okuma	New 2013	New 2013	V	Bridge	120	60	3000	1500	53	1350	126	98	25	27	3200	2500	650	700	5	4.5	Yes	6000	35	3 ASU	400	10000	0.0006"	0.0002"
8	Ingersoll	Yes	Fidia	2005	2005	V	Bridge	527	150	13385	3810	96	2438	516	150	38	96	13106	3810	965	2438	50	45.36	Yes	3000	125	12 ASU	300	7620	0.0005"	0.0005"
9	Ingersoll	No	Fidia	2005	2005	V	Bridge	527	150	13385	3810	96	2438	516	150	38	96	13106	3810	965	2438	50	45.36	Yes	3000	125	10 ASU	500	7620	0.0005"	0.0005"
10	Toshiba	Yes	Tosnuc	New 1992		V	Bridge	216	153	5486	3886	75	1905	216	153	31	75	5486	3886	787	1905	22	19.96	Yes	6000	35	5 ASU	300	12700	0.0005"	0.0005"
11	Toshiba	Yes	Tosnuc	New 1992		V	Bridge	216	153	5486	3886	75	1905	216	153	31	75	5486	3886	787	1905	22	19.96	No	6000	35	4 ASU	500	12700	0.0005"	0.0005"
12	att & Whitr	Yes	Fidia	2007	2003	H	Horizontal	200	115	5080	2921	45	1143	180	100	36		4572	2540	914		50	45.36	No	3000	100		300	7620	0.0005"	0.0005"
13	att & Whitr	Yes	Fidia	2007	2003	H	Horizontal	200	115	5080	2921	45	1143	180	100	36		4572	2540	914		50	45.36	No	3000	100		300	7620	0.0005"	0.0005"
14	att & Whitr	Yes	Fidia	2007	2003	V	Vertical	120	80	3048	2032	36	914	120	80	30		3048	2032	762		20	18.14	No	3000	60		300	7620	0.0005"	0.0005"
15	att & Whitr	Yes	Fidia	2007	2003	V	Vertical	120	80	3048	2032	36	914	120	80	30		3048	2032	762		20	18.14	No	3000	60		300	7620	0.0005"	0.0005"
16	att & Whitr	Yes	Fidia	2007	2003	V	Vertical	120	80	3048	2032	36	914	120	80	30		3048	2032	762		20	18.14	No	3000	60		300	7620	0.0005"	0.0005"
17	att & Whitr	Yes	Fidia	2007	2003	V	Vertical	120	80	3048	2032	36	914	120	80	30		3048	2032	762		20	18.14	No	3000	60		300	7620	0.0005"	0.0005"
18	Idings & Le	Yes	Fidia	2003	2003	H	Horizontal	72	72	1828	1828	46	1168	72	70	25	25	1828	1778	635	635	10	9.07	No	3000	40		300	7620	0.0005"	0.0005"
19	Idings & Le	Yes	Fidia	2003	2003	H	Horizontal	72	72	1828	1828	46	1168	72	70	25	25	1828	1778	635	635	10	9.07	No	3000	40		300	7620	0.0005"	0.0005"
20	Idings & Le	Yes	Fidia	2003	2003	H	Horizontal	72	72	1828	1828	46	1168	72	70	25	25	1828	1778	635	635	10	9.07	No	3000	40		300	7620	0.0005"	0.0005"
Component Machining Centers																															
21	HAAS	Yes	HAAS			V	VMC	52	53	1320	584	29	736	50	26	25		1270	660	635		2	1.81	No	10000	30		710	18034	0.0005"	0.0005"
22	HAAS	Yes	HAAS			V	VMC	50	18	1270	457	27	685	50	20	25		1270	508	635		1.75	1.59	No	10000	30		1000	25400	0.0005"	0.0005"
23	Okuma	Yes	Okuma	New 2010	New 2010	V	VMC	60	26	1530	660	32	810	60	26	26		1530	660	669		2.2	2	No	8000	30		393	10000	0.0006"	0.0002"
24	Okuma	Yes	Okuma	New 2012	New 2012	V	Bridge	60	26	1530	660	33	840	60	26	24		1530	660	610		3.3	3	No	25000	30		1181	30000	0.0006"	0.0002"

Machine No.	Qty
Pratt & Wh	6
Giddings &	3
Ingersoll	2
Toshiba	2
HAAS	2
Okuma	9
Total	24

Spindle Config.	Qty
H	5
V	19
Total	24

Axis Capacity	Qty
5-Axis	10
Other	14
Total	24



Okuma-S-Axis Bridge MCR-BW



Okuma-S-Axis MCR-A 2.5 x 5

